

# DIRECT FIT DIES

PRINTED FORM OR DRAWING OF DIE?

CROP MARKS  
(do not need for direct fit dies, unless needed for sheet placement)

SCORE / CREASE

Perf

SHEET GOING INTO PRESS  
(FINISHED SIZE)

TIE PLACEMENT

CUT

GRIPPER

20"

2.1928"

24"

DIMENSION 1ST KNIFE TO EDGE OF SHEET

